

### Mixer extension kit

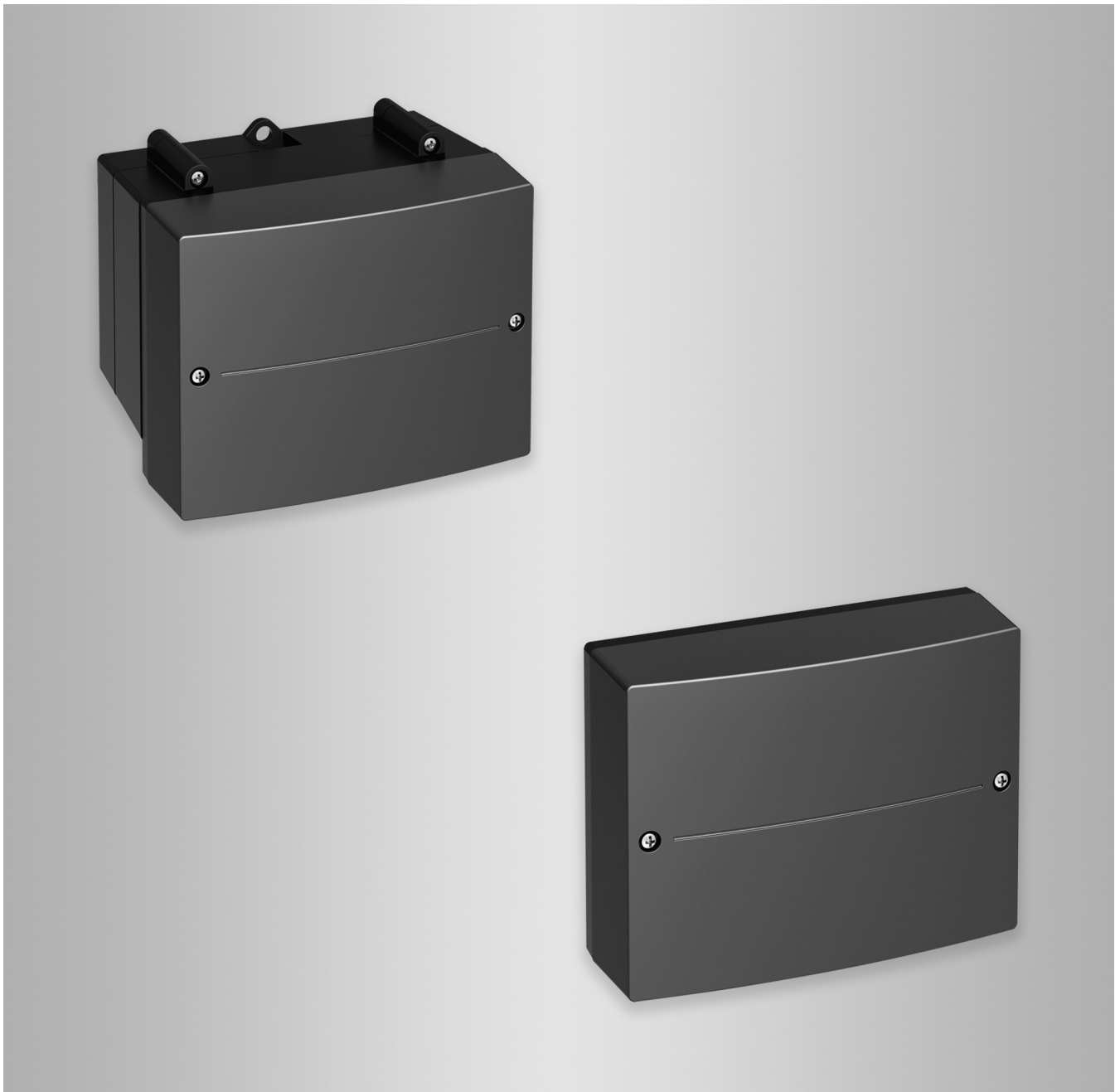
ADIO electronics module

**Mixer extension kit EM-M1** for one heating circuit with mixer, wall mounting

**Mixer extension kit EM-MX** for one heating circuit with mixer, mixer mounting

**Mixer extension kit EM-MX** for one heating circuit with mixer, mixer mounting,  
Divicon heating circuit distributor

### Mixer extension kit



### Safety instructions



Please follow these safety instructions closely to prevent accidents and material losses.

### Safety instructions explained



#### **Danger**

This symbol warns against the risk of injury.

#### **Note**

*Details identified by the word "Note" contain additional information.*



#### **Please note**

This symbol warns against the risk of material losses and environmental pollution.

### Target group

These instructions are exclusively intended for qualified contractors.

- Work on gas installations may only be carried out by a registered gas fitter.
- Work on electrical equipment may only be carried out by a qualified electrician.
- The system must be commissioned by the system installer or a qualified person authorised by the installer.

### Regulations to be observed

- National installation regulations
- Statutory regulations for the prevention of accidents
- Statutory regulations for environmental protection
- Codes of practice of the relevant trade associations
- Relevant country-specific safety regulations

### Safety instructions for working on the system

#### **Working on the system**

- Where gas is used as the fuel, close the main gas shut-off valve and safeguard it against unintentional reopening.
- Isolate the system from the power supply, e.g. by removing the separate fuse or by means of a mains isolator, and check that it is no longer live.
- Safeguard the system against reconnection.
- Wear suitable personal protective equipment when carrying out any work.

**Safety instructions** (cont.)**Danger**

Hot surfaces and fluids can lead to burns or scalding.

- Before maintenance and service work, switch OFF the appliance and let it cool down.
- Never touch hot surfaces on the boiler, burner, flue system or pipework.

**Please note**

Electronic assemblies can be damaged by electrostatic discharge. Prior to commencing work, touch earthed objects such as heating or water pipes to discharge static loads.

**Auxiliary components, spare and wearing parts****Please note**

Spare and wearing parts that have not been tested together with the system can compromise its function. Installing non-authorised components and making non-approved modifications or conversions can compromise safety and may invalidate our warranty. For replacements, use only original spare parts supplied or approved by Viessmann.

**Repair work****Please note**

Repairing components that fulfil a safety function can compromise the safe operation of the system. Replace faulty components only with genuine Viessmann spare parts.

## Safety instructions for operating the system

### If you smell gas



#### **Danger**

Escaping gas can lead to explosions which may result in serious injury.

- Do not smoke. Prevent naked flames and sparks. Never switch lights or electrical appliances on or off.
- Close the gas shut-off valve.
- Open windows and doors.
- Evacuate any people from the danger zone.
- Notify your gas or electricity supply utility from outside the building.
- Have the power supply to the building shut off from a safe place (outside the building).

### If you smell flue gas



#### **Danger**

Flue gas can lead to life threatening poisoning.

- Shut down the heating system.
- Ventilate the installation site.
- Close doors to living spaces to prevent flue gases from spreading.

### What to do if water escapes from the appliance



#### **Danger**

If water escapes from the appliance there is a risk of electrocution. Switch OFF the heating system at the external isolator (e.g. fuse box, domestic distribution board).



#### **Danger**

If water escapes from the appliance there is a risk of scalding. Never touch hot heating water.

### Condensate



#### **Danger**

Contact with condensate can be harmful to health.

Never let condensate touch your skin or eyes and do not swallow it.

### Flue systems and combustion air

Ensure that flue systems are clear and cannot be sealed, for instance due to accumulation of condensate or other external causes.

Ensure an adequate supply of combustion air.

Inform system users that subsequent modifications to the building characteristics are not permissible (e.g. cable/pipe-work routing, cladding or partitions).



#### **Danger**

Leaking or blocked flue systems, or an inadequate supply of combustion air can cause life threatening poisoning from carbon monoxide in the flue gas.

Ensure the flue system is in good working order. Vents for supplying combustion air must be non-sealable.

### Extractors

Operating appliances that exhaust air to the outside (extractor hoods, extractors, air conditioning units, etc.) can create negative pressure. If the boiler is operated at the same time, this can lead to a reverse flow of flue gas.

**Safety instructions** (cont.)**Danger**

The simultaneous operation of the boiler and appliances that exhausts air to the outside can result in life threatening poisoning due to a reverse flow of flue gas.










Fit an interlock circuit or take suitable steps to ensure an adequate supply of combustion air.

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## Disposal of packaging

Please dispose of packaging waste in line with statutory regulations.

## Symbols

Symbol	Meaning
	Reference to other document containing further information
	Step in a diagram: The numbers correspond to the order in which the steps are carried out.
	Warning of material losses and environmental pollution
	Live electrical area
	Pay particular attention.
	<ul style="list-style-type: none"> <li>▪ Component must audibly click into place.</li> <li>or</li> <li>▪ Acoustic signal</li> </ul>
	<ul style="list-style-type: none"> <li>▪ Fit new component.</li> <li>or</li> <li>▪ In conjunction with a tool: Clean the surface.</li> </ul>
	Dispose of component correctly.
	Dispose of component at a suitable collection point. Do <b>not</b> dispose of component in domestic waste.

## System examples

For available system examples, see [www.viessmann-schemes.com](http://www.viessmann-schemes.com)

## Spare parts lists

Information about spare parts can be found at [www.viessmann.com/etapp](http://www.viessmann.com/etapp) or in the Viessmann spare part app.





Mounting the mixer extension kit

Mixer mounting

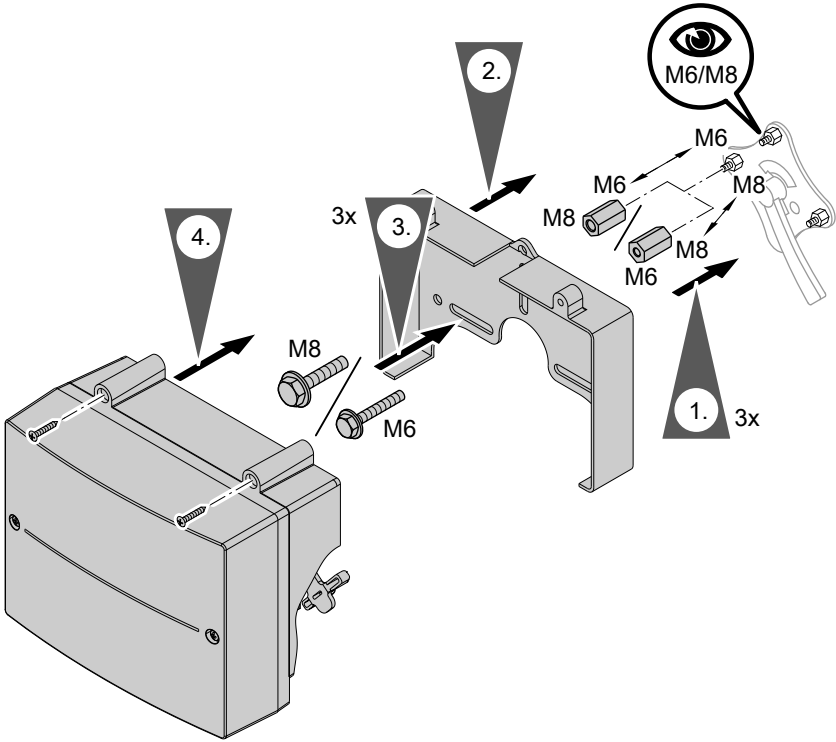


Fig. 1

Wall mounting

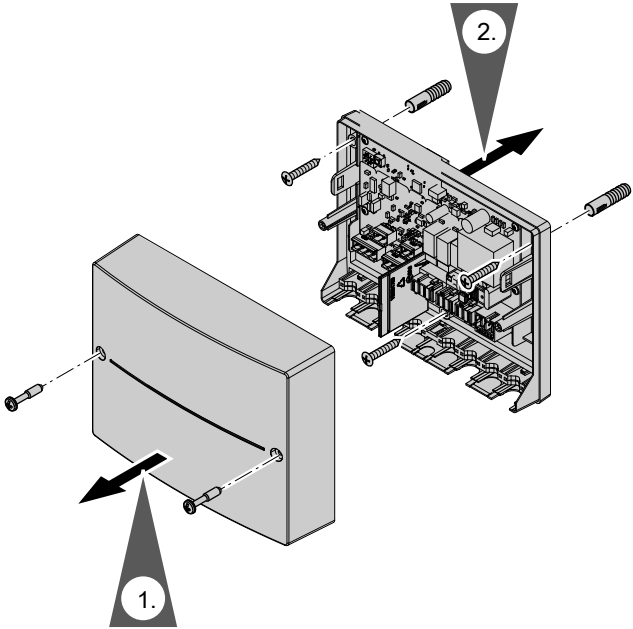


Fig. 2

## Mounting the temperature sensor

### Installing the flow temperature sensor (contact temperature sensor)

- Fit the flow temperature sensor to the heating flow pipe immediately downstream of the heating circuit pump in the flow direction.
- With plastic pipes, mount the sensor against an intermediate metal pipe section.
- Clean the contact area on the pipe down to bare metal.
- Heat conducting paste is not required.
- Do not thermally insulate the temperature sensor.

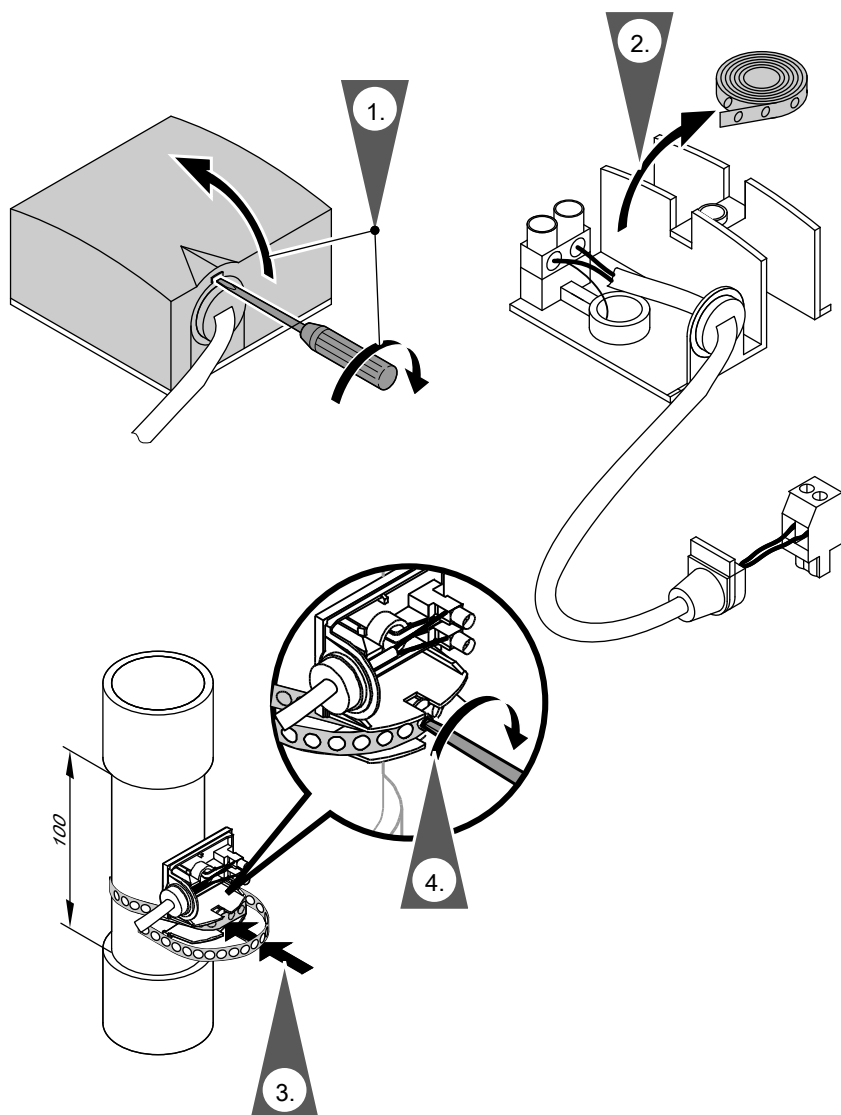



Fig. 3

### Installing the flow temperature sensor on the Divicon heating circuit distributor

 Installation instructions for Divicon heating circuit distributor

## Overview of electrical connections

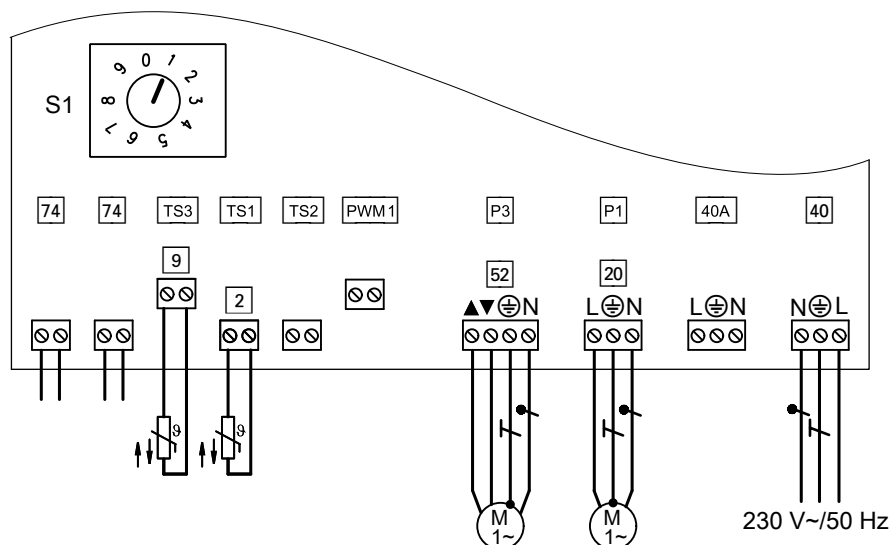


Fig. 4

Plug 230 V~

P1 [20] Heating circuit pump (on site)

P3 [52] Mixer motor

[40] Power supply

[40]A Power supply for accessories

LV connections

PWM1 No function

S1 Rotary switch for subscriber number addressing

TS1 [2] Flow temperature sensor

TS2 No function

TS3 [9] Temperature sensor, low loss header

[74] PlusBus



### Please note

Electronic assemblies can be damaged by electrostatic discharge.

Prior to commencing any work, touch earthed objects such as heating or water pipes to discharge static loads.

### Note

Apply strain relief to on-site cables.

Seal any unnecessary apertures with cable grommets (not cut open).

## Connecting the flow temperature sensor

Insert plug [2] at slot TS1 (see diagram 4).

## Connecting the temperature sensor of the low loss header (if installed)

Insert plug [9] at slot TS3 (see diagram 4).

### Note

For several heating circuits with mixer, make the connection to the mixer extension kit with rotary switch position 1.

## Connecting the mixer motor

Only in conjunction with extension kit for wall mounting

Connecting the mixer motor (cont.)

Mixer motor

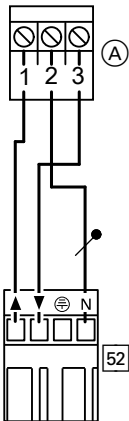


Fig. 5

Connect the mixer motor in accordance with the diagram in the wall mounting base of the extension kit. Never interchange wires.

- (A) Plug on mixer motor
- 52 Plug on mixer extension kit
- ▲ Mixer open
- ▼ Mixer close

Mixer motors without plug or on-site mixer motors

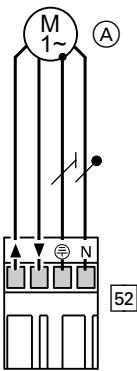


Fig. 6

Connect the mixer motor in accordance with the diagram in the wall mounting base of the extension kit. Never interchange wires.

- (A) Mixer motor
- 52 Plug on mixer extension kit
- ▲ Mixer open
- ▼ Mixer close

The mixer motor must meet the following criteria:

Rated voltage	230 V~
Rated breaking capacity of the relay output	0.1 A
Runtime for 90°	120 s
Rotational direction	Can be changed

Connecting a 230 V~ heating circuit pump

Note

In underfloor heating circuits, install a temperature limiter on site to restrict the maximum temperature of the underfloor heating system.

Specification

Rated current	1 A
Recommended connecting cable	H05VV-F3G 0.75 mm <sup>2</sup> or H05RN-F3G 0.75 mm <sup>2</sup>



Fig. 7

- (A) Heating circuit pump
- (B) Plug 20 to mixer extension kit

Pumps with switching input

Heating circuit pump with power consumption greater than 1 A or high efficiency circulation pumps with high starting currents

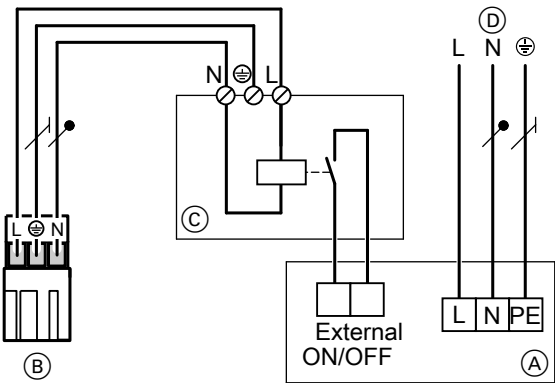


Fig. 8

- (A) Heating circuit pump
- (B) Plug 20 to mixer extension kit
- (C) Contactor
- (D) Separate power supply (observe manufacturer's instructions)

Specification for switching the contactor:

Rated voltage	230 V~
Rated current	1 A
Recommended connecting cable	H05VV-F3G 0.75 mm <sup>2</sup> or H05RN-F3G 0.75 mm <sup>2</sup>

Connecting a 230 V~ heating circuit pump (cont.)

Pumps without switching input

Heating circuit pump with power consumption greater than 1 A or high efficiency circulation pumps with high starting currents

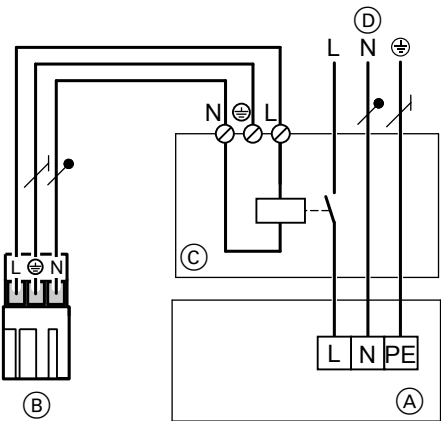


Fig. 9

- (A) Heating circuit pump
- (B) Plug 20 to mixer extension kit
- (C) Contactor
- (D) Separate power supply (observe manufacturer's instructions)

Specification for switching the contactor:

Rated voltage	230 V~
Rated current	1 A
Recommended connecting cable	H05VV-F3G 0.75 mm <sup>2</sup> or H05RN-F3G 0.75 mm <sup>2</sup>

Connecting a 400 V~ heating circuit pump

Note

In underfloor heating circuits, install a temperature limiter on site to restrict the maximum temperature of the underfloor heating system.

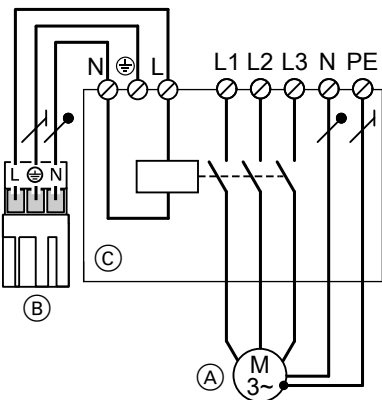


Fig. 10

- (A) Heating circuit pump
- (B) Plug 20 to mixer extension kit
- (C) Contactor

Specification for switching the contactor:

Rated voltage	230 V~
Rated current	1 A
Recommended connecting cable	H05VV-F3G 0.75 mm <sup>2</sup> or H05RN-F3G 0.75 mm <sup>2</sup>

Connecting pumps in the underfloor heating circuit (with system separation)

**Note**  
In underfloor heating circuits, install a temperature limiter on site to restrict the maximum temperature of the underfloor heating system.

The common power consumption of both pumps must **not exceed 1 A**.

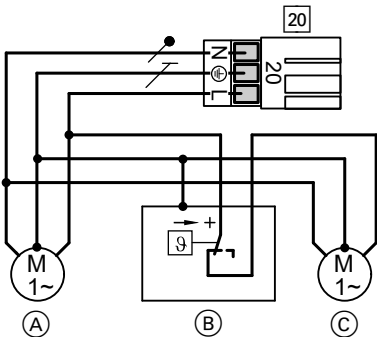


Fig. 11

- 20 Plug to mixer extension kit
- A Primary heating circuit pump
- B Temperature limiter
- C Secondary heating circuit pump (with system separation)

Connecting the temperature limiter to restrict the maximum temperature (accessories)

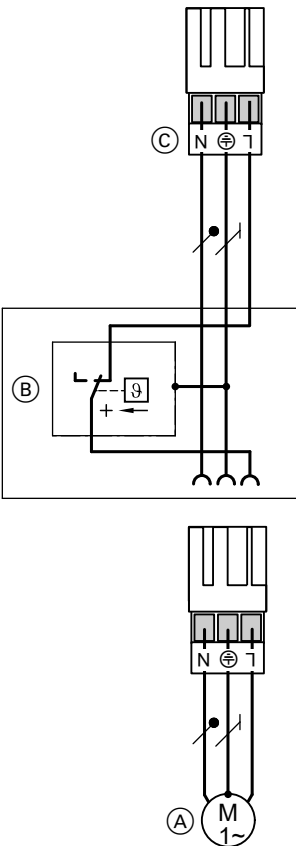


Fig. 12

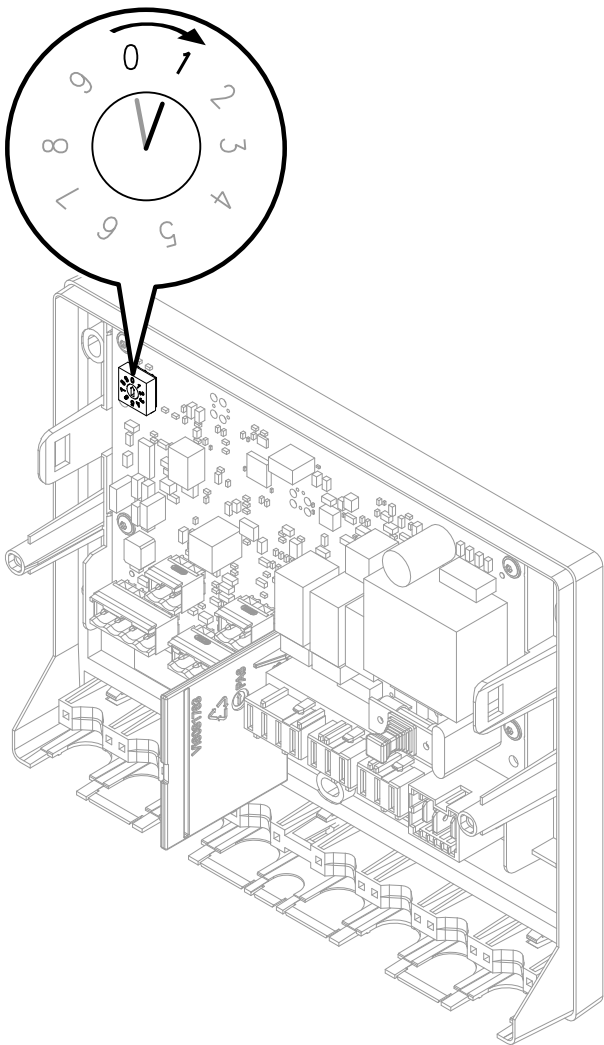
- A Heating circuit pump
- B Temperature limiter
- C Plug 20 to mixer extension kit

- Electromechanical temperature limiter using the liquid expansion principle
- Switches the heating circuit pump off if the set value is exceeded.
  - The flow temperature is only slowly reduced in this situation. It may take several hours before the system restarts again automatically.
  - Connection: Screw terminals for 1.5 mm<sup>2</sup>

Specification

Setting range	30 to 80 °C
Switching differential	
■ Immersion thermostat	Max. 11 K
■ Contact thermostat	Max. 14 K

Rotary switch S1 for subscriber number addressing



**Note**  
The rotary switch can be found on the PCB of the electronics module.

Fig. 13

Rotary switch S1 on the EM-P1 extension and rotary switch S1 on the mixer extension kit must be set according to the following table.

Heating circuit	Rotary switch S1 on EM-P1 extension Factory setting: 1	Rotary switch S1 on mixer extension kit Factory setting: 1
System with 1 heating circuit without mixer		
1	1	—
System with 1 heating circuit with mixer		
2	2	1

Heating circuit	Rotary switch S1 on EM-P1 extension Factory setting: 1	Rotary switch S1 on mixer extension kit Factory setting: 1
System with 2 heating circuits with mixer		
2	3	1
3	3	2
System with 3 heating circuits with mixer		
2	4	1
3	4	2
4	4	3



## Connecting the PlusBus to the heat generator

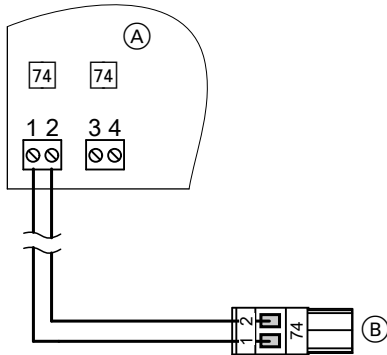


Fig. 14

- (A) Extension (electronics module)  
(B) PlusBus to heat generator

**For connection to heat generators with external plug, luster terminals or spring-loaded terminals:**  
For the bus connection, disconnect plug 74. Connect the wires directly. The wires are interchangeable.

 Heat generator installation and service instructions

## Power supply

### Power supply at heat generator

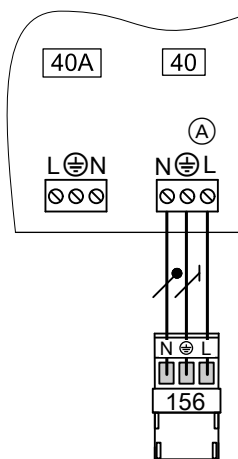




Fig. 15 Example: Power supply with plug 156


- (A) Extension (electronics module)  
40 Power supply  
40A Power supply for further accessories  
156 Plug for heat generator accessories power supply

Connect the power cable to the extension. Route the power cable to the heat generator and connect to plug 156. Observe the fuse protection of the contact (output) on the heat generator. If the power supply is connected to another accessory, use plug 40A provided.

 Heat generator installation and service instructions


 **Danger**  
Incorrect core assignment can result in serious injury and damage to the appliance. Do not interchange cores "L" and "N".

If there is no plug 156 at the heat generator:

- Use a separate power supply. See the following chapter.
- Or
-  Heat generator installation and service instructions

### Separate power supply

If the power supply for the extension is **not** made at the heat generator.

 **Danger**  
Incorrect electrical installations can lead to serious injury from electrical current and result in appliance damage.

Connect the power supply and implement all safety measures (e.g. RCD circuit) in accordance with the following regulations:

- IEC 60364-4-41
- VDE regulations
- TAR medium voltage VDE-AR-N-4110
- Connection conditions of the local grid operator

## Power supply (cont.)



### Danger

The absence of system component earthing can lead to serious injury from electric current if an electrical fault occurs.

The appliance and pipework must be connected to the equipotential bonding of the building.

### Isolators for non-earthed conductors

- The mains isolator (if installed) must simultaneously isolate from the mains all non-earthed conductors with a minimum contact separation of 3 mm.
- If **no** mains isolator is installed, isolate all non-earthed conductors from the power supply by the upstream circuit breaker with a minimum contact separation of 3 mm.

Connect the power supply in accordance with the diagram.

If the power supply to the appliance is connected with a flexible power cable, ensure that the live conductors are pulled taut before the earth conductor in the event of strain relief failure. The length of the earth conductor wire will depend on the design.



### Danger

Incorrect core assignment can result in serious injury and damage to the appliance. Never interchange cores "L" and "N".



### Please note

Incorrect phase sequence can cause damage to the appliance. Ensure phase equality with the heat generator power supply.

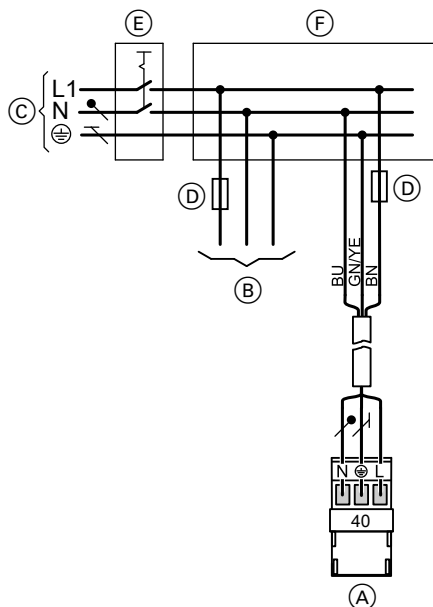


Fig. 16

- (A) Power supply for extension (electronics module)
- (B) Power supply for heat generator
- (C) Power supply 1/N/PE, 230 V/50 Hz
- (D) Fuse (max. 16 A)
- (E) Mains isolator, 2-pole, on site
- (F) Junction box (on site)

Colour coding to IEC 60757

BN Brown

BU Blue

GNYE Green/yellow

## Connecting several accessories

### Power supply and PlusBus connection

Power supply to all accessories via heat generator control unit

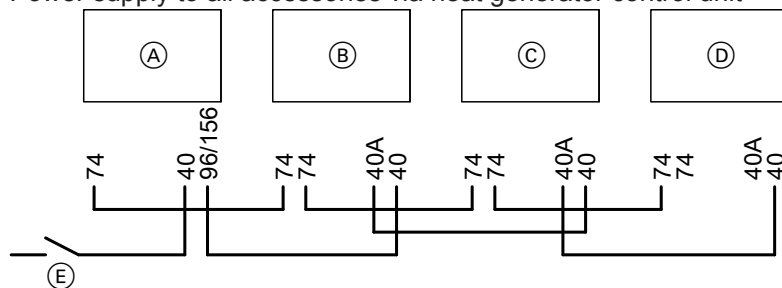


Fig. 17

Some accessories with direct power supply

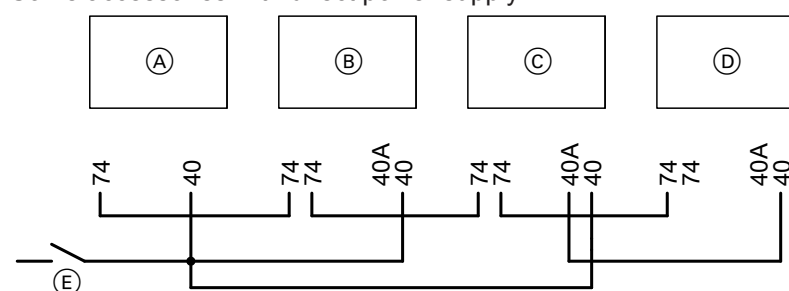


Fig. 18


- |     |  |      |                     |
|-----|--|------|---------------------|
| (A) | Heat generator control unit  | (D)  | Further accessories |
| (B) | Mixer extension kit for heating circuit with mixer M2 (electronics module) | (E)  | ON/OFF switch       |
| (C) | Mixer extension kit for heating circuit with mixer M3 (electronics module) | (40) | (A) Power supply    |
|     |  | (74) | PlusBus             |

- In the following circumstances, use the contact (output) of the accessories only to switch an on-site relay:  
An actuator with a higher power demand than the fuse rating required for the accessories, e.g. a circulation pump, is connected to the contact (output) of the accessories.
- In the following circumstances, connect one or more accessories directly to the mains supply via an ON/OFF switch:  
The max. permissible total current of the heat generator control unit is exceeded.

#### Note

*In this event, the accessories concerned **cannot** be isolated with the ON/OFF switch on the control unit.*

## Commissioning

 Heat generator installation and service instructions

### Rotational direction of the mixer motor

#### Checking the rotational direction of the mixer motor

After being switched on, the appliance implements a self-test. During this, the mixer is opened and closed again.

Observe the rotational direction of the mixer motor during its self-test.

Then manually set the mixer to "OPEN".

#### Note

*The flow temperature must now rise. If the temperature drops, either the motor is turning in the wrong direction or the mixer insert is incorrectly fitted.*



Mixer installation instructions

#### Changing the rotational direction of the mixer motor (if required)

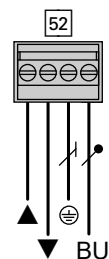


Fig. 19

1. Remove the top casing cover of the mixer extension kit.



#### Danger

An electric shock can be life threatening. Switch off the power supply before opening the appliance. For example, remove the fuse or switch off a mains isolator

2. At plug 52, swap the cores at terminals "▲" and "▼".
3. Refit the casing cover.

## Specification

Rated voltage	230 V~
Rated frequency	50 Hz
Rated current	2 A
Power consumption – electronics	
▪ Wall mounting	2 W
▪ Mixer mounting	6 W
Power consumption	
▪ Wall mounting	9 mA
▪ Mixer mounting	27 mA
IP rating	IP 20D to EN 60529; ensure through design/installation.
Permissible ambient temperature	
▪ Operation	0 to +40 °C
▪ Storage and transport	–20 °C to +65 °C
Rated relay output breaking capacity	
▪ Heating circuit pump [20]	1 A 230 V~
▪ Mixer motor [52]	0.1 A 230 V~

### Flow temperature sensor/temperature sensor for low loss header

Sensor type	NTC 10 kΩ, at 25 °C
IP rating	IP 53 to EN 60529; ensure through design/installation.
Permissible ambient temperature	
▪ Operation	0 to +120 °C
▪ Storage and transport	–20 °C to +70 °C

Curve

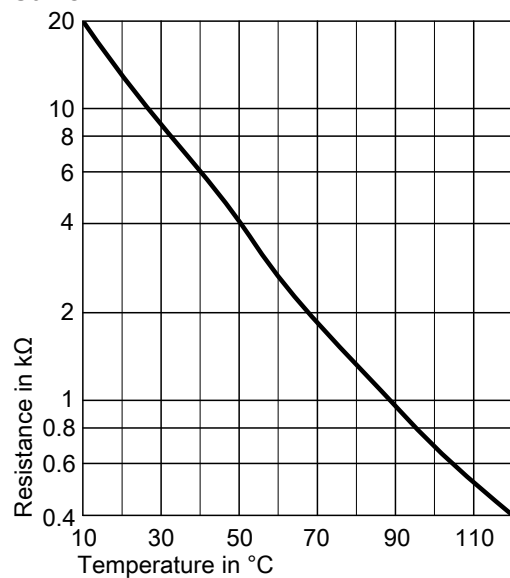


Fig. 20

## Connection and wiring diagram

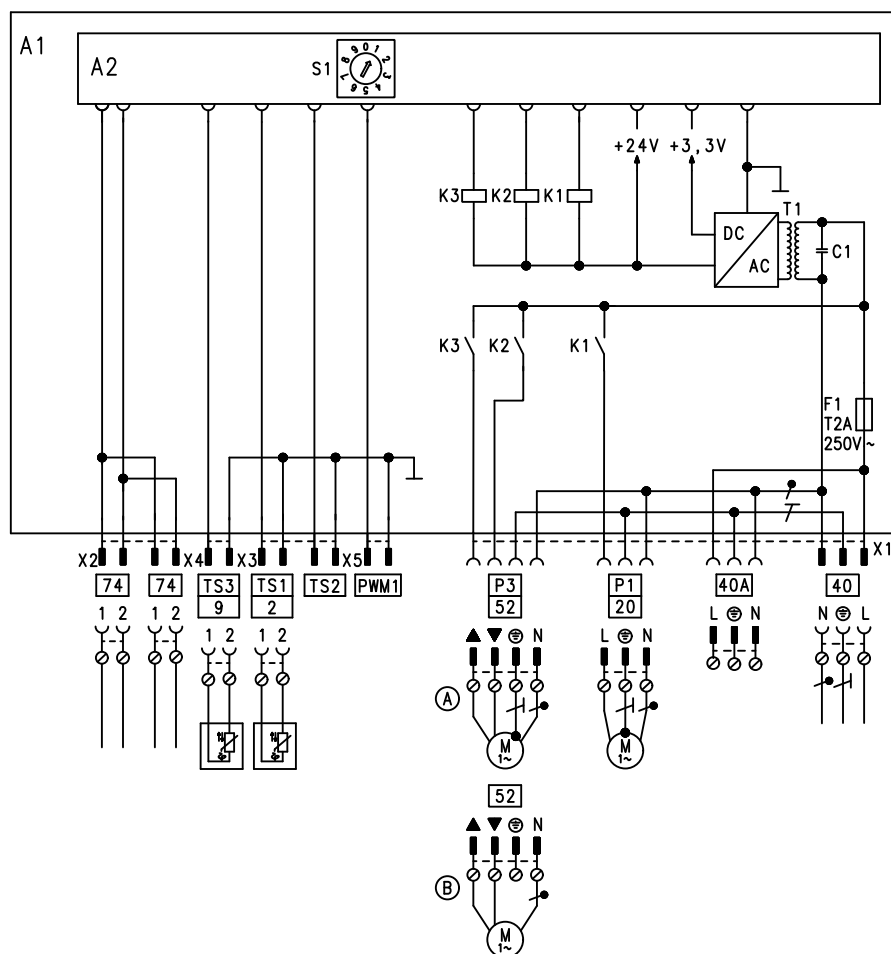


Fig. 21

A1 Mixer extension kit PCB  
 A2 PCB  
 F1 Fuse

230 V~ plugs

P1 [20] Heating circuit pump (on site)  
 P3 [52] Mixer motor  
 [40] Power supply 230 V/50 Hz  
 [40]A Power supply for accessories

LV plugs

PWM1 No function  
 TS1 [2] Flow temperature sensor

S1 Rotary switch for subscriber number addressing  
 (A) Mixer motor if wall mounted  
 (B) Mixer motor if mixer mounted

TS2 No function  
 TS3 [9] Temperature sensor, low loss header  
 [74] PlusBus connection for connecting to the heat generator and another accessory

## Declaration of conformity

### Declaration of Conformity

We, Viessmann Werke GmbH & Co. KG, D-35107 Allendorf, declare as sole responsible body that the named product complies with the European directives and supplementary national requirements in terms of its design and operational characteristics.

Using the serial number, the Declaration of Conformity can be found on the following website:

**[www.viessmann.co.uk/eu-conformity](http://www.viessmann.co.uk/eu-conformity)**

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Viessmann Climate Solutions SE  
35108 Allendorf / Germany  
Telephone: +49 6452 70-0  
Fax: +49 6452 70-2780  
www.viessmann.com



Viessmann Limited  
Hortonwood 30, Telford  
Shropshire, TF1 7YP, GB  
Telephone: +44 1952 675000  
Fax: +44 1952 675040  
E-mail: info-uk@viessmann.com

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